# **HEAT EXCHANGERS AND ENCLOSURE COOLING**





# AAVID THERMACORE HEAT EXCHANGERS: PROTECTING PERFORMANCE

You need the thermal protection that keeps increasingly miniaturized, specialized, high-performance electronics running smoothly. And you want the design flexibility that makes performance possible. Aavid Thermacore gives you both. Our wide array of heat exchangers provide compact, high-efficiency cooling that lets you reliably isolate cabinet electronics from the external environment. You can choose from proven, dependable standard or custom air-to-air or powerful liquid-to-air thermal solutions. Our versatile air-to-air heat exchangers can be tailored to a wide range of applications. Where heat dissipation needs are too great for natural or forced-air convection, or remote heat dissipation is required, you can rely on closed-loop liquid-based cooling technology. Both solutions are backed by Aavid Thermacore's engineering excellence and custom capabilities.



# **SOLUTIONS FOR PRACTICALLY ANY APPLICATION**

We know how to support your design ideas by solving the toughest thermal challenges. We also offer the engineering skill and experience to partner with you and extend your capabilities to meet the most exacting requirements.

#### **Markets Served**

- Telecommunications
- Food & Beverage
- · Industrial
- · Military & Aerospace
- · Computer
- Transportation
- Medical

## **Common Applications**

- · Cabinets, Enclosures & Shelters (Indoor & Outdoor)
- · Automation & Process Control Cabinets
- · Data Center & Central Office Network Rooms
- Industrial Drive & Power Supply Cabinets
- · Radio Base Stations & Shelters
- · Military Enclosures & Shelters

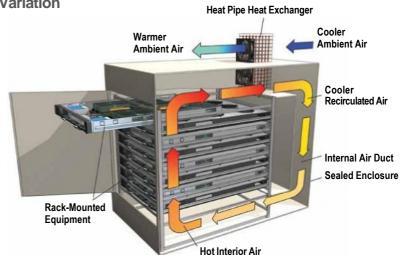
- CNC Machine Electronics Cabinets
- · Digital Advertisement Boards
- · Kiosk Display Systems
- · Medical & Test Equipment
- Energy Recovery HVAC

# YOUR COOLING OPTIONS ARE COVERED

Whether your project requires air-to-air, liquid-to-air, direct-air-cooling or conductive technologies, Aavid Thermacore can provide a solution that handles the temperature ranges of practically any application.

# **Enclosure Cooling-Effects of Temperature Variation**

- · At High Temperatures
- I/C Device Behavioral Changes (Erratic Output) –
   Silicone Material Properties Begin to Change
- · At Low Temperatures
  - I/C Device Behavioral Changes (Erratic Output) –
     Cooling Below the Dew Point Leads to
     Condensation (Corrosion & Electrical Shorts) –
     Shorter Battery Life
- · Negative Results
- Catastrophic Failures
- Degradation of Material Properties
- Decrease in Mean Time Between Failure (MTBF)



Heat exchangers can be extremely effective, more energy-efficient, low-cost and easily adaptable thermal solutions for enclosure cooling.

Closed-loop air-to-air heat exchanger enclosure cooling

# **System Characteristics**

Heat Exchanger Type	Technology Description	Heat Dissipation Level	Environment Type	Typical Applications	Cools Below Ambient	Cools Above Ambient	Closed Loop
Air-to-Air Heat Exchangers	Closed loop, no liquids.	Moderate	Cool air environment with moderate heat load. Dirty or corrosive air locations.	·Indoor or outdoor ·Telecommunications ·Light-duty mfg.		Х	Х
Liquid-to-Air Heat Exchangers	Close coupled liquid cooling.	Highest	Very hot environments with high-heat load Extremely dirty/ dusty air locations.	· Extreme conditions where air conditioners would be subject to failure · Automotive mfg. · Machine tool packaging · Paper mill	X		Х
Filter, Fans, Blowers, Impellers or Direct-Air- Cooling Systems (DACS)	Forced, fresh air open loop.	Low to moderate	Cool, clean air environment	·Industrial mfg. ·Outdoor telecom ·Data networking		Х	
Conductive (No Cooling Unit)	Passive heat radiates through enclosure walls.	Very low	Cool air environment (<78°F/25°C)	Where enclosed components operate within recommended temperature range		X	Per enclosure rating

# HX<sup>™</sup> SERIES COMPACT AIR-TO-AIR HEAT EXCHANGERS

When you need reliable and efficient cooling for high-heat loads in enclosed electronic equipment or demanding outdoor applications, the Aavid Thermacore HX<sup>TM</sup>Series air-to-air heat exchanger delivers. HX<sup>TM</sup> Series heat exchangers use two-phase heat pipe technology to create an efficient and cost-effective heat transfer system. This maintenance-free cooling solution is also designed to ensure your enclosures remain contaminant free, and maintain NEMA 4 and NEMA 12 (IP66 and IP55) integrity.

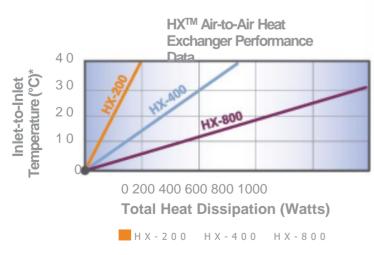
You can also take advantage of the capillary action of heat pipes to design systems that work in any orientation, including against gravity, or systems for extremely space-constrained applications. HX<sup>TM</sup> Series heat pipes can be manufactured to function in freeze-thaw conditions. Design flexibility and application versatility are integral to the HX<sup>TM</sup> concept. Multiple packaging options are available for various applications, and product design can easily be scaled to fit any thermal capacity.



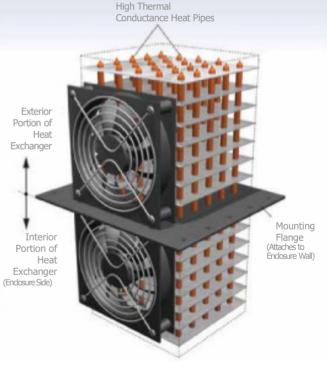
HX-200 HX-800 HX-400

### HX<sup>™</sup> Series Performance Data

Model	Performance	Weight
HX-200	4.8 W/°C	2.7 lbs.
HX-400	13.2 W/°C	6.8 lbs.
HX-800	32.0 W/°C	15.1 lbs.



<sup>\*</sup> Inlet-to-inlet: Inlet air temperature to the heat exchanger on the inside of the enclosure minus the inlet air temperature on the outside of the enclosure.



# SPECIAL CONFIGURATIONS HX<sup>TM</sup> FLUSH-MOUNT

Heat pipe heat exchangers are an easily adaptable technology for custom applications. Whether mounted externally, partially recessed or captured within duct work, the heat pipe heat exchanger is a reliable and highly efficient heat transfer mechanism that can maintain NEMA 4 and NEMA 12 enclosure integrity.

Designed to provide a thermal performance of 12W/°C, this unit uses the flexibility of heat pipe heat exchanger technology to accommodate different mounting configurations.

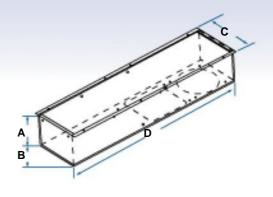
The product design can easily be scaled to larger or smaller capacity configurations and can be equipped with either AC or DC fans.



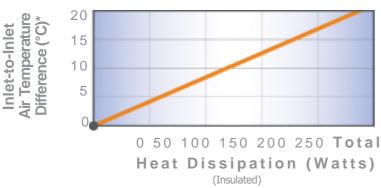
# HX<sup>™</sup> Flush-Mount Dimensions\*

A	4.00"	(101.60)
В	5.75"	(146.05)
С	6.25"	(158.75)
D	22.50"	(571.50)





# HX<sup>™</sup> Flush-Mount Air-to-Air Heat Exchanger Performance Data



<sup>\*</sup> Inlet-to-inlet: Inlet air temperature to the heat exchanger on the inside of the

<sup>\*</sup> This heat exchanger is custom designed for a specific application and all data is for reference only.

# HXi™ SERIES LOW-PROFILE AIR-TO-AIR HEAT EXCHANGERS

For high-heat transfer performance with indoor and outdoor electronic enclosures, rely on Aavid Thermacore's HXi<sup>TM</sup> Series. These versatile heat exchangers give you compact size and significantly improved heat transfer performance, even at high-heat loads, through double-sided impingement cooling technology. The HXi<sup>TM</sup> Series heat exchanger can dissipate twice the heat load of most conventional heat exchanger technologies of similar size, so you can have both higher performance and lower fabrication costs.

Standard units are available with 2, 4 or 6 fans, and custom optional features such as alarms and temperature controls are also available. The HXi<sup>TM</sup> Series is UL recognized and meets Bellcore GR-487-CORE, NEMA 4 and NEMA 12 (IP66 and IP55) requirements.

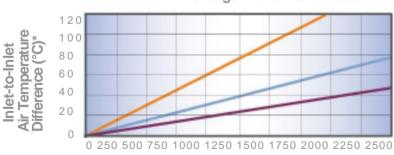


HXi-1500 HXi-500 HXi-1000

## HXi<sup>TM</sup> Series Performance Data

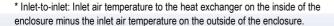
Model	Performance	Weight		
HXi-500	16 W/°C	15 lbs.		
HXi-1000	33 W/°C	20 lbs.		
HXi-1500	52 W/°C	25 lbs.		
HXi-1500+	Per Customer Requirement			

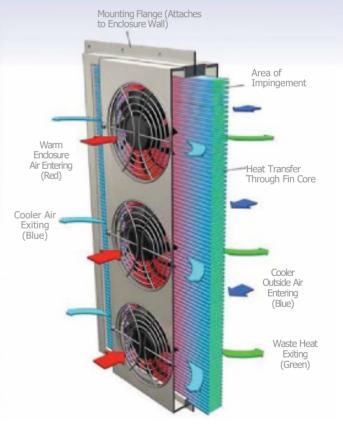




# Total Heat Dissipation (Watts) (Insulated)

HXi-500 HXi-1000 HXi-1500





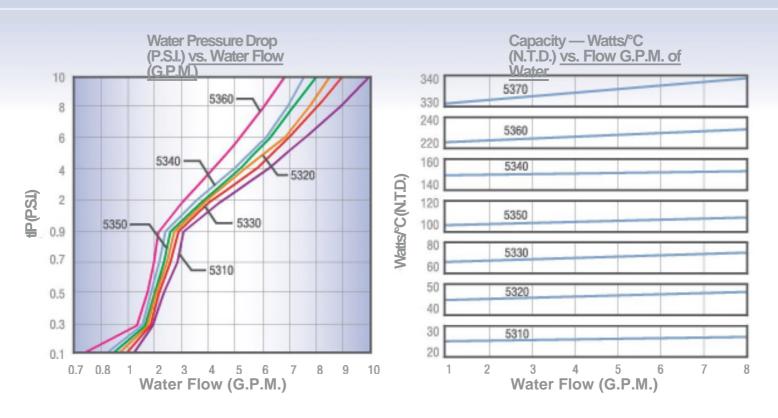
# 5300 SERIES LIQUID-TO-AIR HEAT EXCHANGERS

When heat dissipation requirements are too great for natural or forced-air convection systems, Aavid Thermacore's 5300 Series high-pressure liquid-to-air heat exchanger is the solution for you. Liquid-to-air heat exchangers give you effective closed-loop cooling in high-performance thermal management applications.

The 5300 Series is available in seven sizes (three with double fans for redundancy) and greater performance with heat rejection capabilities ranging from 1.5 kW to 15 kW, and these design features make installation simpler as well as improve your design flexibility. The 5300 Series is also ideal for applications where heat must be dispersed at a distance from the components being cooled.



5310 5340 5360 5330



**Thermal Performance** 

Thermal performance is expressed in terms of capacity as in the following relation: Where:

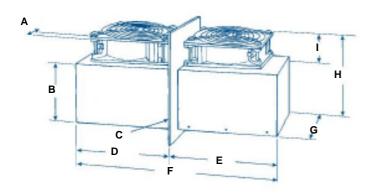
$$C = Q$$

$$(Th_2o_av - Tair_in) *$$

\* = N.T.D. (nominal temperature difference)

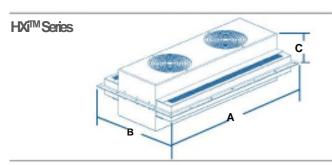
# STANDARD HEAT EXCHANGER PARAMETERS

# HX<sup>TM</sup> Series



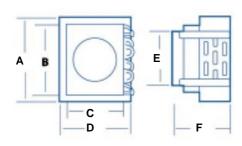
	HX-200	HX-400	HX-800
Α	.25" (6)	.25" (6)	25" (6)
В	2.125" (54)	3.75" (95)	5.875" (149)
С	4.5 sq" (114)	6.75 sq" (171)	10.00 sq" (254)
D	4.075" (104)	6.1" (155)	7.4" (188)
E	4.075" (104)	6.1" (155)	7.4" (188)
F	8.25" (210)	12.3" (312)	14.9" (378)
G	3.25" (83)	5.25" (133)	6.5" (165)
Н	3.85" (98)	5.25" (133)	8.125" (206)
I	1.5" (38)*	1.25" (32)*	2.0" (51)*
() = millimeters			

() = millimeters



	HXi-500	HXi-1000, 1500	Custom
Α	10" (254)	24" (610)	Custom
В	14" (355)	14" (355)	Sizes
С	6.87" (174)	6.87" (174)	Available
() = millimeters			

5300 Series



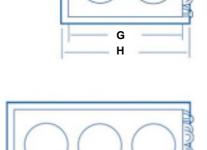
Single Units			
		5330	5350
Α	7.63" (193)	10.75" (273)	12.13" (349)
В	6" (153)	9" (228)	10" (254)
С	5" (127)	8.13" (207)	10.13" (259)
D	6.62" (168)	9.75" (247)	11.75" (298)
E	5" (127)	7" (178)	9" (228)
F	5.37" (137)	6.13" (156)	7.5" (190)

() = millimeters

## **Double Units**

	5320	5340	5360
Α	7.63" (193)	10.75" (273)	12.13" (349)
В	6" (153)	9" (228)	10" (254)
E	5" (127)	7" (178)	10" (254)
F	5.37" (137)	6.13" (156)	7.5" (190)
G	10" (254)	16.13" (410)	20.88" (531)
Н	11.62" (295)	17.75" (451)	22.5" (571)

() = millimeters



G

I riple Un	riple Units				
	5370				
Α	12.13" (349)				
В	10" (254)				
Е	10" (254)				
F	8.25" (210)				
G	31.31" (795)				
Н	33.4" (848)				

() = millimeters

<sup>\*</sup> May vary depending on voltage.

# PHYSICAL DATA

# **HX® Series Heat Exchangers**

Aluminum construction. Configurations fit top, side, back or door mounting positions (see page 6 for flange view).

Model	Performance	Sold Without Fans	12 VDC 6.3 Watts	24 VDC 5.3 Watts	48 VDC 5.8 Watts	115 VAC 50–60 Hz 18 Watts	230 VAC 50–60 Hz
HX-200	4.8 W/°C	S01497-010*	F13587-000	F01559-000	F13021-000	F00097-000	Custom
Model	Performance	Sold Without Fans	12 VDC	24 VDC 14.4 Watts	48 VDC 2.0 Watts	115 VAC 50–60 Hz 29 Watts	230 VAC 50-60 Hz 29 Watts
HX-400	13.2 W/°C	S00554-010*	Custom	F01133-000	F01462-000	F00102-000	F00103-000
Model	Performance	Sold Without Fans	12 VDC 53 Watts	24 VDC 41 Watts	48 VDC 40 Watts	115 VAC 50–60 Hz 82 Watts	230 VAC 50-60 Hz 84 Watts
HX-800	32.0 W/°C	S00535-010*	Custom	F10240-100	F10240-000	F00107-000	F00108-000

<sup>\*</sup> Performance for heat exchangers sold without fans cannot be guaranteed since the air flow rate is unknown.

# **HXi® Series Heat Exchangers**

Aluminum construction. Configurations fit side, back or door mounting positions (see page 6 for flange view).

Model	Performance	12 VDC 53 Watts	24 VDC 41 Watts	48 VDC 40 Watts	115 VAC 50–60 Hz 82 Watts	230 VAC 50–60 Hz 84 Watts
HXi-500	16 W/°C	F02507-000	F02522-000	F01423-000	F01458-000	F02516-000
HXi-500 w/Alarm	16 W/°C	_	F17697-200	F01781-000	_	_
Model	Performance	12 VDC 106 Watts	24 VDC 82 Watts	48 VDC 80 Watts	115 VAC 50–60 Hz 163 Watts	230 VAC 50–60 Hz 168 Watts
HXi-1000	33 W/°C	F02508-000	F02523-000	F01609-000	F01459-000	F02517-000
HXi-1000 w/Alarm	33 W/°C	_	F17697-100	_	_	_
Model	Performance 52 W/°C	12 VDC 159 Watts	24 VDC 123 Watts	48 VDC 120 Watts	115 VAC 50–60 Hz 245 Watts	230 VAC 50–60 Hz 250 Watts
1111 1000	32 W/ O	F02509-000	F02524-000	F01416-000	F01460-000	F02518-000
HXi-1500 w/Alarm	52 W/°C	_	F17697-000	_	_	_
HXi-1500+ Not UL Approved, No Finger Guards	73 W/°C	_	_	F17624-400	_	-

### 5300 Series Heat Exchangers

Color: Grey. Dimensions: 0.625 O.D. w/0.69 bead fittings (see page 6 for configuration view).

Model	Part Number						
Model	No Fan	12 VDC	24 VDC	48 VDC	115 VAC	220 VAC	
5310	R00001-001	F17068-400	F17068-000	F17068-600	F00002-000	F17078-700	
5320	R00013-001	*	F17068-100	F17068-500	F00014-000	F17078-800	
5330	R00025-001	*	F17068-700	F17078-000	F00026-000	F17078-900	
5340	R00037-001	*	F17162-000	F17078-100	F00038-000	*	
5350	R00049-001	*	F17068-200	F17078-200	F00050-000	F17078-300	
5360	R00061-001	*	F17068-300	F17078-500	F00062-000	F17078-400	
5370	R00088-001	*	F17068-800	F17078-600	F00090-000	*	

<sup>\*</sup> Minimal demand, but these configurations are possible. 9

# SPECIAL CONFIGURATIONS HXc<sup>TM</sup> SERIES AIR-TO-AIR COOLING: CROSS-FLOW HEAT EXCHANGER\*

For applications exceeding 2000 W, Aavid Thermacore recommends its high-capacity, custom-designed, cross-flow heat exchanger called HXc<sup>TM</sup>. Based on the use of highly effective, cross-flow plate heat cores, the HXc<sup>TM</sup> units are space efficient and can be easily customized for today's OEM applications. These units can be equipped with such features as alarms, heaters and temperature controls. HXc<sup>TM</sup> units can be manufactured to meet Bellcore GR-487-CORE and NEMA 4 (IP66 and IP55) requirements.

Constructed from aluminum with optional aluminum epoxy coated plates, the Aavid Thermacore crossflow system is designed for high efficiency while occupying minimum space. The plates are smooth, allowing dirt to pass through the channels without clogging and fowling the exchanger.

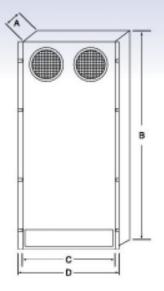
Custom-designed for the HXc<sup>™</sup> Series is the efficient and cost-effective answer to large-scale/ high-power enclosure cooling for communications and industrial applications.



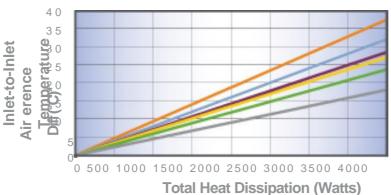
# HXc<sup>™</sup> Series — Cross-Flow Heat Exchanger\*

Model	Perf W/°C	Fan Diameter (inches)	Depth A (inches)	Height B (inches)	Width C (inches)	Flange Width D (inches)	Est. Weight (lbs.)
HXc-1500	700	3.54	1.16	3.54	2.36	8.11	15.7
HXc-1800	700	3.54	1.02	3.54	1.97	9.57	17.44
HXc-2000	700	3.54	1.16	3.54	1.97	9.88	17.44
HXc-2250	1400	4.75	1.00	10.50	1.75	13.00	24.25
HXc-2500	1400	4.75	1.00	7.50	1.75	13.00	21.25
HXc-3000	1000	2.90	2.90	7.50	3.75	13.00	24.30

<sup>\*</sup> Non-Insulated Unit



# HXc<sup>™</sup> Air-to-Air Cross-Flow Heat Exchanger Performance Data\*



# Total Heat Dissipation (Watts (Insulated) HX:-1500 HX: 1800 HX: 2000 HX: 2250 HX: 2500 HX: 2

<sup>\*</sup> This heat exchanger is custom designed for a specific application and all data is for reference only.

<sup>\*</sup> Inlet-to-inlet: Inlet air temperature to the heat exchanger on the inside of the enclosure minus the inlet air temperature on the outside of the enclosure.

# **CUSTOM DESIGNS AND ENGINEERING**

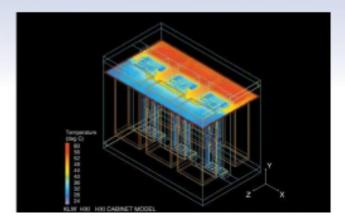
# Partner with Aavid Thermacore and create great custom designs.

Turn your thermal challenge into an opportunity to create an exciting new generation of electronic devices by collaborating with a dedicated, specialized Aavid Thermacore engineering team. When our standard heat exchangers don't meet your needs, our team of engineers will collaborate with you and your team to develop a custom design to cool your project.

**Sign up for the Aavid Thermacore Design Center** and start making your next great idea even better—with the help of our thermal design calculators as well as a host of technical papers and data sheets at <a href="www.thermacore.com/design">www.thermacore.com/design</a>.

### **Our Outcome-Driven Project Cycle**





### **Custom Solutions**

Custom heat exchangers are an important part of our product mix. As a heat transfer specialist, Aavid Thermacore will design a custom heat exchanger system to meet your special requirements. We are dedicated to designing and delivering the custom thermal solutions that OEM customers need.

# **Thermal Modeling**

Aavid Thermacore can provide a -computer-generated model of how your heat exchanger will operate in your application. We can utilize CFD (computational fluid dynamics) such as FIoTHERM® and CD-adapco STAR-CCM+ to model the performance of your heat exchanger.

NEED

CUTSIDE

## **Custom Heat Pipe Core Only Designs**

Heat pipe core units can be a flexible thermal management system used to interface with duct work and other customized heat exchanger applications. Fin stacks can be tailored to accommodate different air velocities in the ambient and internal loops. All heat pipe core units can provide a NEMA 4 and/or NEMA 12 compliant seal to separate the two air streams. Aavid Thermacore engineering can design the appropriate heat pipe core for each customer's application.







# STAINLESS STEEL HEAT EXCHANGERS

Many industries, such as food-and-beverage and pharmaceutical, have chossen stainless steel as the standard material choice for their applications. With its corrosion-resistant properties, stainless steel can be steam cleaned, providing a hygienic, antibacterial surface which gives it a modern and attractive appearance. Because of these attributes, stainless steel is often the best valuue option when considering the total life of your application.

# **Aavid Thermacore Stainless Steel Heat Exchangers Product Offering**

- · For NEMA 4X environments including corrosion-resistant applications
- · Type 304 or 316 stainless steel housings
- · Surface mount on outside of enclosure
- · VAC or VDC fan configurations





# **ACCESSORIES AND OPTIONS**

# VARIABLE SPEED CONTROLLERS

**Intelligent Fan Controllers** 

Strategically placed thermocouples monitor internal thermal conditions (heat generated by electronics and su Set the fan speed to provide "just enough" cooling at the lowest possible noise levels — and save energy in the process).

An intelligent fan controller provides the ability to manually

set and change fan speeds as the system-

is tested and tuned. This allows the manufacturer to accurately validate how the system performs and simulate the conditions to collect and report on the data needed by site planners.

## **Energy and Noise Control**

- · Fan speed throttle
- Measures cabinet temperature
- Accepts supply voltage of 10 VDC to 75 VDC or AC
- · UL, CSA and CE Compliant/Recognized

### **EMI/RFI GASKETS AND FILTERS**

A neoprene gasket that maintains the NEMA rating of the enclosure is supplied with each standard heat exchanger. EMI/RFI gaskets and filters are available for custom designs only when requested. Aavid Thermacore can also conduct testing to confirm performance.

#### **FAN FAILURE ALARMS**

Fan failure alarms are available on select heat exchanger models. These units monitor fan speed and trigger an alarm if there is a fan speed reduction or motor failure.

#### **HEATERS**

Enclosure heaters are designed for freeze prevention and condensation protection. They are available for custom designs only.

### WARRANTIES AND CERTIFICATIONS

**Warranty:** Aavid Thermacore warrants that all heat exchangers are to be free of defects in material and workmanship for a period of one year from the date of delivery. (Warranty is subject to certain conditions and exclusions.)

UL: UL Listed, cUL & CE.

**NEMA:** Heat exchangers are available in NEMA 12,

NEMA 4, 4X and Stainless Steel.



#### Quality Accreditation and Industry Standards: Aavid

Thermacore, Inc., is committed to providing customers with advanced thermal solutions that are of the highest quality, delivered in a timely manner and produced in a continuous improvement environment. This is accomplished by innovative design, development and manufacture of products that meet or exceed customer expectations for product quality, delivery and value. Advanced process controls are used with tools and techniques that allow continual improvement of our systems.

#### **Related Certifications:**





# FREQUENTLY ASKED QUESTIONS

# Q. Do you provide customer drawings or CAD models to help integrate heat exchangers into the design?

Customer prints and "dummy" models, in STEP or IGES format, are available to help you allot space inside the enclosure and/ or define the mounting requirements.

#### Q. What is the fan life in a heat exchanger?

With the variety of operating conditions available, it is impossible to predict fan lifespan for all applications. Fan supplier life data is available upon request. Thermostat and/or fan speed controllers can reduce runtime and/or RPMs to extend fan life.

# Q. Where are heat exchangers typically mounted in an enclosure?

They can be mounted vertically or horizontally on the inside or outside of the enclosure. Mounting toward the top of the enclosure is typical, because that is often where the hottest air accumulates. HXi<sup>TM</sup> Series heat exchangers should not be mounted on top of the enclosure unless it is covered. Otherwise, the core of the HXi<sup>TM</sup> can fill with rain water, which would block external air flow and prevent heat exchange.

#### Q. How are they installed?

Installing the heat exchanger onto studs is recommended. Nuts and bolts can also be used, but sealing washers should be used externally for NEMA 4 applications to eliminate the possibility of water intrusion into the enclosure. Install units at least 6" from any obstructions that may impede airflow. For security reasons, install the heat exchanger from inside the enclosure to prevent external access to the mounting hardware. However, installation from outside the enclosure is sometimes required to simplify maintenance.

#### Q. Are gasket and/or mounting hardware

included? A gasket that maintains the NEMA rating of the enclosure is supplied with each standard heat exchanger. Follow the mounting methods recommended above. Installation on studs is preferred. Because Aavid Thermacore does not know the specific mounting method to be used, mounting hardware is not provided.

# Q. Can the HX<sup>™</sup> Series air-to-air heat exchangers be mounted in an upside down position?

No, the hot side of the heat pipe heat exchanger must be level with or below the cold side. The heat pipe core is designed to work with gravity for greater heat removal efficiency. For this reason, heat pipe heat exchangers cannot be mounted to the bottom of the enclosure.

# Q. Can liquid-to-air heat exchangers be mounted at the top of an enclosure?

No, it is not recommended. Should a leak develop, water could drip on sensitive electronics. Also, if the liquid temperature is below the dew point of the air inside the enclosure, condensation can collect and drip from the heat exchanger onto the electronics.

**Q. What about outdoor use of liquid-to-air heat exchangers?** A non-freezing glycol/water mixture should be specified when using units in freezing temperatures.

#### Q. Can altitude affect performance?

Yes, the higher the elevation, the lower the air density, which will reduce performance.

### Q. What type of routine maintenance is required?

Maintenance depends on heat exchanger type and mounting location. The HXi™ style of heat exchangers requires very little maintenance except for fan replacement (as previously discussed). An annual check for cobwebs, insect nests and other types of blockages can maximize heat exchanger performance. HX-style heat exchangers have smaller gaps between fins, requiring more frequent checks for blockages when used outdoors or in dirty environments. With the heat exchanger turned off, foreign matter can be cleared from fins with compressed air or a hose with water. Keep air or water flow parallel to the relatively thin fins and pressure low enough to prevent damage and deformation.

# **TELL US ABOUT YOUR APPLICATION**

Please copy this form, fill it out and email it to <a href="mailto:info.thermacore@aavid.com">info.thermacore@aavid.com</a> or fax to 717-569-8424.								
Name Company								
Address								
City State Zip								
Contact								
Email Phone Fax								
Estimated 12-Month Demand Production Required Date								
Application Q&A								
1. Does the enclosure meet NEMA 4 or NEMA 12 (IP66 or IP55) specifications?	Yes No							
2. Is the heat source non-localized (not component level)? Yes No								
3. Is this an indoor or outdoor application?	Indoor Outdoor							
4. What are the dimensions of the cabinet? Length: Height: Depth:								
5. What is the total power within the cabinet that is to be dissipated by the heat exchanger? 1 Watt = 3.41 Btu								
6. Is the cabinet insulated? <b>Yes No</b>								
7. Is there a solar shield on the cabinet?	Yes No							
8. Is the solar load included within the total power estimate? Yes No								
9. What maximum temperature difference is to be maintained between the cabinet and the maximum ambient environment? (DT)								
10. What operating voltage will be required to run the fan system? VAC: VDC: Core Only:								
11. Are there any alarms, heaters or controls required?	Yes No							
Sketch of Application  Show planned mounting position of heat exchanger. Identify location of heat-generating components. Indicate planned airflow pattern in the cabinet.								



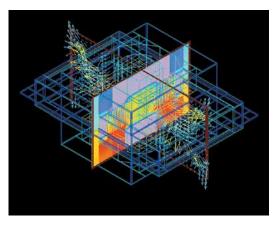
# **AAVID THERMACORE OVERVIEW**

Before 1970, the heat pipe was an experimental technology. Then a small group of visionary engineers from RCA formed Aavid Thermacore — transforming and growing this thermal management technology into a viable solution for countless applications all over the world.

But thermal engineers don't just turn to Aavid Thermacore for heat pipes. They turn to Aavid Thermacore for the broadest collection of unique thermal and materials technologies. Using creative and collaborative approaches, Aavid Thermacore knows how to develop and manufacture the right solutions for each thermal challenge. Today, Aavid Thermacore is known for groundbreaking approaches, engineering expertise, and highly engineered passive and active thermal management systems. Every day, Aavid Thermacore extends technological capabilities for leading-edge organizations worldwide.

As a global technology leader, Aavid Thermacore offers facilities throughout the United States and Europe, including state-of-the-art AS 9100 and ISO-certified manufacturing centers. And their capabilities continue to grow. Through a broad range of services, Aavid Thermacore is ready to break through your thermal barriers, using technologies they helped bring to life.

Thermacore and Thermacore Europe were acquired by Aavid Corporation and became Aavid Thermacore. Aavid's design and manufacturing capabilities and global presence augment the Thermacore vision of innovation and optimization.



**Thermal Analysis** 



**Outside Plant Cabinet with Heat Exchanger** 

#### **LOCATIONS**

#### **North America**

#### **Aavid Thermacore**

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#### Aavid Thermacore k Technology Division

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# **Europe**

#### **Aavid Thermacore**

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